

November 3, 2009

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**Reference:** Draft Interim Measures Work Plan

Solutia Site: 1 Monsanto Road, Nitro, West Virginia

EPA ID No. WVD039990965

Dear Bill and Tom:

Attached please find Solutia Inc.'s November 3, 2009 Draft Interim Measures (IM) Work Plan for its Nitro, WV site. This submittal replaces the October 19, 2009 draft of this Work Plan. Please discard the October 19 draft. Some minor corrections and additions to the October 19 submittal have been made in Sections 2.1.1, 2.1.2 and 2.5.1, and a new section has been added: 4.2.1 Projected Effectiveness of Proposed Interim Measures. Appendix A has also been added in support of Section 4.2.1.

This document describes Site Conditions, the Conceptual Site Model, IM Objectives and the Proposed Interim Measures for implementation at the site. This Plan has been prepared pursuant to RCRA Corrective Action requirements and the direction provided by the USEPA and the West Virginia Department of Environmental Protection at a meeting held with the Agencies in Charleston on July 22, 2009.

If you have any questions regarding this submittal, please call me at (314) 674-6717 or I can be reached via e-mail at mlhous1@solutia.com.

Sincerely,

Michael L. House

Manager, Remedial Projects

Muchael House

Solutia Inc.

Attachment

c: Ron Potesta, Mike Light - Potesta & Associates

# DRAFT INTERIM MEASURES WORK PLAN

# Solutia Inc. Nitro Site Nitro, West Virginia

Prepared for:

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- Post-Interim Measures TCDD Flux to River
- 2008 Supplemental Data Collection 2Q08 Dioxin Results Round 1 2008 Supplemental Data Collection 3Q08 Dioxin Results Round 2

#### ACRONYMS AND DEFINITIONS

COCs Constituents of Concern (i.e., constituent concentrations in Site media are

greater than an established health based screening levels for that respective

media)

CSM Conceptual Site Model

DCE Dichloroethylene

ERFI Expanded RCRA Facility Investigation conducted in 2005 – 3006

IM Interim Measures

IM-EMP Interim Measures Effectiveness Monitoring Plan

IMO Interim Measure Objective

Old Monsanto The Monsanto Company founded in 1901

New Monsanto 
The Monsanto Company first incorporated as a subsidiary of Pharmacia in

2000 and then spun off as a separate company in 2002

PA "Process Area" within the Solutia Nitro Site

PCE Tetrachloroethylene or "Perc"

PDA "Past Disposal Area" within the Solutia Nitro Site

Permit Solutia Nitro Site RCRA Corrective Action Permit (I.D. WV039990965)

RCRA Resource Conservation and Recovery Act

RFI RCRA Facility Investigation

Source Area The Former Rubber Chemicals Manufacturing Area within the PA with

high concentrations of PCE, TCE, DCE and VC in groundwater

TCDD 2,3,7,8 tetrachlorodibenzo-para-dioxin

TCE Trichloroethylene

TEQ TCDD Toxicity Equivalent Quotient

Solutia Solutia Inc.

SWMU Solid Waste Management Unit

TMDL TCDD Total Maximum Daily Load (for TCDD)
USEPA United States Environmental Protection Agency

VC Vinyl chloride

WTA Solutia Nitro Site former Wastewater Treatment Area
WVABCA West Virginia Alcoholic Beverage Control Administration

WVAWQC West Virginia Ambient Water Quality Criteria

WVDEP West Virginia Department of Environmental Protection, Office of Land

Reclamation

#### INTERIM MEASURES WORK PLAN

#### Solutia Inc. Nitro Site Nitro, West Virginia

#### 1.0 PROJECT OVERVIEW

This Interim Measure (IM) Work Plan (WP) has been prepared pursuant to the Site Resource Conservation and Recovery Act (RCRA) Corrective Action Permit, I.D. WV039990965 (Permit), Section E.2, "Interim Measures." This WP presents a basis for a recommended Scope of Work (SOW) to be completed as IMs for the Solutia Nitro, West Virginia facility (Site) soils and groundwater. The proposed IMs will be completed as part of the continuing RCRA Corrective Action program at the Site. The IMs are designed to be compatible with future site redevelopment options and anticipated final RCRA Corrective Measures. The purpose of this WP is to present an overview of the current Site conditions and to provide details related to the proposed IMs for Site environmental media.

An IM Effectiveness Monitoring Plan has been developed to be initiated following implementation of the SOW. The purpose of the monitoring plan is to assess the effectiveness of the IMs toward achievement of the objectives for Site environmental media. This monitoring plan is discussed in Section 5.0.

#### 1.1 Site Description

Solutia's Site, formerly known as Flexsys America L.P. (Flexsys) Nitro, West Virginia, is located along the eastern (right-descending) bank of the Great Kanawha River (Kanawha River), approximately one-half mile north of the City of Nitro in Putnam County, West Virginia (Figure 1.1). The Site is a former chemical manufacturing plant, which began production of various chemical compounds in the early 1910s and continued until mid-2004. From mid-2004 through December 2005, all operating facilities were shut down, decommissioned and dismantled to grade.

The Site encompasses approximately 122 acres and is divided into two separate areas by Interstate 64: 1) a southern area encompassing approximately 76 acres, which was the former Process Area (PA) and; 2) a northern area, encompassing approximately 46 acres, which was the former Wastewater Treatment Area (WTA) and included the wastewater treatment plant and wastewater impoundments.

Characterization Information on soils, groundwater, sediments and surface water obtained during performance of RCRA Facility at the Site has been used to divide the Site into the following four areas to facilitate development of the Conceptual Site Model.

- Area 1 Source Areas;
- Area 2 Former Manufacturing Areas;
- Area 3 Non-Manufacturing Areas (Parking, Administration, Warehousing and Undeveloped Land, and;
- Area 4 Riverbank.

These areas are further described later in Section 3.0 Conceptual Site Model.

#### 1.2 Historical Site Use

Chemical production began at the Site in 1918 when the United States Government started producing smokeless powder (nitrocellulose) for use in World War I. Nitrocellulose production ended in 1921 when the Site was purchased by the Rubber Services Company and used for the manufacturing of chloride, phosphate and phenol compounds. Monsanto Company (Old Monsanto) purchased the facility in 1929 from Rubber Services Company and added the manufacture of flotation agents, pickling inhibitors, anti-oxidants, anti-skinning, wetting agents, and oils to the existing production operations in the 1930s.

Old Monsanto continued to expand operations at the Site and accelerated its growth in the 1940s, including the production of 2,4,5-trichlorophenoxyacetic acid (2,4,5-T) and sodium trichlorophenoxyacetic acid. A byproduct of the production of 2,4,5-T is the creation of 2,3,7,8 tetrachlorodibenzo-para-dioxin (TCDD). TCDD has been detected in surface soils at the Nitro Site. Production of the herbicide 2,4,5-T was initiated at pilot scale during the summer of 1948; plant scale production began in October 1948 in Building 34. As the demand for the herbicide increased during the Vietnam War, a new integrated facility in Building 92 was constructed and came online in August 1963. Production of the herbicide continued until demand for the product eased and production ceased at the Site in 1969. Several of the units associated with the production of the herbicide were decontaminated, demolished and buried on site during the early 1970s.

The manufacturing of rubber chemicals initially comprised about 65 percent of the Site's operations. The product line was diversified with new additions over the years, including the aforementioned herbicide production and an animal feed nutritional additive in addition to rubber chemicals including vulcanization accelerators, vulcanization inhibitors and anti-oxidants for miscellaneous rubber products. A variety of raw materials were used in the multiple chemical production processes carried out at the Site over the years, including inorganic compounds, organic solvents, and other organic compounds.

All production operations, maintenance and facility management of the Nitro plant were transferred to Flexsys in 1995. This transfer agreement included the entire Site and substantially all of the assets except the improved real estate and certain limited manufacturing assets. The RCRA Permit was modified (Class I modification) to reflect the change in permittee status from Old Monsanto to both Old Monsanto and Flexsys. In 1997, Old Monsanto spun off its chemical businesses to a newly created company called Solutia Inc. (Solutia). The equity acquired by

Solutia included Old Monsanto's interest in Flexsys, including the Nitro facility, as well as Old Monsanto's solely owned assets and liabilities at the Nitro Site. Assets included the real Site property while liabilities included responsibility for RCRA Corrective Action. In 2000, Old Monsanto entered into a merger and changed its name to Pharmacia Corporation (Pharmacia). Also in 2000, New Monsanto, based on the previous agricultural division of Pharmacia was incorporated as a standalone subsidiary of Pharmacia. In 2002, New Monsanto was spun from Pharmacia as a separate company. Pharmacia became a subsidiary of Pfizer in 2003.

In October 2003 Flexsys made a business decision to cease all chemical production at the Nitro facility. Activities began during the second quarter of 2004 to dismantle, decontaminate, and remove all surface structures including the wastewater treatment plant facility. Demolition was completed in December 2005.

#### 2.0 SUMMARY OF SITE CONDITIONS

Past site investigations, performed for the RCRA Facility Investigation (RFI) at the Site are summarized in the February 16, 2007, Expanded RFI (ERFI) Report. One conclusion of these investigations is that TCDD is migrating from the Former 2,4,5-T Manufacturing Area, the Past Disposal Area (PDA) and the Closed Wastewater Impoundments via the groundwater and/or surface water pathways and discharging to the Kanawha River (see Figure 2.0 for locations of areas and groundwater wells). Another conclusion is that tetrachloroethene (also known as perchloroethene or PCE) or its breakdown products (trichloroethylene or TCE; dichloroethene or DCE; and vinyl chloride or VC) are migrating from the Former Rubber Chemicals Manufacturing Area (Source Area) via the groundwater pathway and discharging to the Kanawha River. Migration of these constituents via the groundwater and/or surface water pathway is discussed below.

#### 2.1 TCDD Migration

#### 2.1.1 Groundwater Pathway

TCDD migration to the Kanawha River via the groundwater pathway was evaluated by collecting high-volume groundwater samples during April, May, June and July of 2008. Groundwater samples were collected from seven existing TCDD migration well pairs and two existing plume stability well pairs located in the PA; and four existing TCDD migration well pairs and two new TCDD migration well pairs installed in the WTA (Figure 2.0). Average concentration data from these monitoring wells were used to determine the TCDD Toxicity Equivalent Quotient (TEQ) flux from the PA (including the PDA) and the WTA to the Kanawha River via the groundwater pathway as shown below:

# AVERAGE TCDD (as TEQ) Migration to River via the Groundwater Pathway (2Q08/3Q08 database)

TCDD Source Area and Migration Pathway  Shallow Groundwater	Groundwater Discharge to Surface Water (GPD)	Average Dioxin TEQ Concentration in Groundwater (pg/L)	Dioxin TEQ Flux to Kanawha River via <u>Groundwater Pathway</u> (ug/day)
<ul> <li>Process Area</li> <li>Past Disposal Area</li> <li>Wastewater Treatment Area</li> </ul>	36	0.067	0.0000
	206	0.153	0.0001
	328	0.654	0.0008
Deep Groundwater			
<ul> <li>Process Area</li> <li>Past Disposal Area</li> <li>Wastewater Treatment Area</li> </ul>	7,017	0.008	0.0002
	2,447	0.037	0.0003
	9,049	0.195	<u>0.0067</u>

Total Average Dioxin TEQ Flux to the Kanawha River via the Groundwater Pathway 0.0082 ug/day

Based on this evaluation, the average TCDD flux (as TEQ) from the Site to the Kanawha River via the groundwater pathway is 0.05 percent of the 16.5 ug/day "safe loading level" for TCDD as defined in the TCDD Total Maximum Daily Load (TMDL) Report<sup>1</sup> for the Kanawha River.

#### 2.1.2 Surface Water Pathway

As required by Site NPDES Permit No. WV0116181, Solutia currently collects quarterly stormwater samples from Outfall 001, which is located in the PA and Outfall 003 located in the WTA. Monthly stormwater samples are collected from Outfall 002, also located in the WTA (Figure 2.0). Stormwater sampling data, collected from the three outfalls in 2007, were used to determine TCDD flux from the Site to the Kanawha River via the surface water pathway:

TCDD Migration to the Kanawha River via the Surface Water Pathway in 2007

TCDD Source Area and Migration Pathway	Average Stormwater Discharge to Surface Water (GPD)	Maximum TCDD Concentration in Stormwater (pg/L)	Maximum TCDD Flux to Kanawha River via Surface Water Pathway (ug/day)
Process Area			
Outfall 001	137,000	2.3	1.203
Wastewater Treatment Area			
Outfall 002	3,000	18.5	0.200
Outfall 003	15,000	2.3	0.134
<ul> <li>Sheet Flow</li> </ul>	13,000	18.5	<u>0.908</u>

Total TCDD Flux to the Kanawha River via the Surface Water Pathway 2.445 ug/day

This analysis demonstrates that the maximum TCDD flux from the Site to the Kanawha River via the surface water pathway is 14.9 percent of the 16.5 ug/day "safe loading level" for TCDD.

#### 2.2 Source Area Migration

A Source Area was detected in the Former Rubber Chemicals Manufacturing Area within the PA ("Source Area") during the CA-750 Groundwater Environmental Indicator Site investigation conducted in 2003 (See Figure 2.0). The source consisted primarily of tetrachloroethene (also known as perchloroethylene or PCE) or its breakdown products (TCE, DCE and VC). Maximum detected PCE, TCE, DCE and VC concentrations in the Source Area were 12,000 ug/L; 14,000 ug/L; 56,000 ug/L and 17,000 ug/L, respectively, in 2Q03 and 3Q03. Chlorobenzene (12,000 ug/L), ethylbenzene (12,000 ug/L) and xylene (36,000 ug/L) (maximum concentrations) were also detected in this Source Area.

<sup>&</sup>lt;sup>1</sup> "Dioxin TMDL Development for Kanawha River, Pocatalico River and Armour Creek, West Virginia", dated September 14, 2000, prepared for U.S EPA Region III by Tetra-Tech, Inc. (see Page 42)

A plume stability evaluation performed for the ERFI from 2Q05 to 3Q06 confirmed the presence of a chloroethene Source Area in the Former Rubber Chemicals Manufacturing Area. However, PCE was no longer present and maximum detected concentrations of TCE, DCE and VC were 3,800 ug/L, 73,000 ug/L and 15,000 ug/L, respectively. Chlorobenzene, ethylbenzene and xylene were still present in this Source Area at maximum concentrations of 11,000 ug/L, 720 ug/L and 670 ug/L, respectively.

Quarterly Plume Stability Monitoring has continued at the Site since the ERFI sampling was completed in 3Q06. In 2Q09, TCE, DCE and VC maximum concentration in the Source Area was 1,400 ug/L, 61,000 ug/L and 7,100 ug/L, respectively. These PCE breakdown products were also present in downgradient monitoring wells adjacent to the Kanawha River at maximum detected concentrations of 1,900 (GW-4A/B); 27,000 ug/L (GW-9 A/B) and 3000 ug/L (GW-11 A/B), respectively (Figure 2.0). Chlorobenzene, ethylbenzene and xylene were also present in the Source Area at maximum detected concentrations of 1,600 ug/L, 160 ug/L and 51 ug/L, respectively. However, in downgradient monitoring wells, chlorobenzene and xylene were detected at a maximum concentration of 350 ug/L (MW-10 A/B) and 6.6 ug/L (MW-0 A/B) respectively while ethylbenzene was not detected.

Surface water sampling performed for the 2003 CA-750 Groundwater Environmental Indicator Site investigation demonstrated that groundwater discharges from the PA did not result in an exceedance of West Virginia Ambient Groundwater Quality Criteria (WVAWQC) in the Kanawha River.

#### 2.3 Nitro Facility Sewer System

Solutia, Flexsys and the Agencies (Parties) reached an agreement in 1995 on how the Facility Sewer System Solid Waste Management Unit (SWMU) would be addressed. The agreement among the Parties was based on the following documents:

- "Facility Sewer System Stabilization Work Plan," Roux Associates, Inc. August 5, 1994.
- "Sewer Stabilization Measures Evaluation Report," Roux Associates, Inc., May 30, 1995. This report presented a comparative analysis of conceptual sewer stabilization measures alternatives.
- "Detailed Sewer Stabilization Measures Plan, Roux Associates, Inc.," November 27, 1996.

The agreement among the Parties was that Flexsys would fund an estimated \$25 Million Stabilization Measure to install above grade process sewers, eliminating the use of the below grade Facility Sewer System for process wastewater streams, in lieu of further characterization and investigation of the Facility Sewer System SWMU. Installation of this Stabilization Measure pursuant to the November 27, 1996 Work Plan was nearing completion when the decision was made by Flexsys in October 2003 to discontinue operations at its Nitro facility.

As stated earlier, the decision in October 2003 to discontinue operations at the Nitro facility was followed by decontamination and dismantling of all surface structures to grade in 2004-2005. Any potential for the Nitro Facility Sewer System to intercept the groundwater and to provide a direct pathway to the river was eliminated as an element of the 2004-2005 Site demolition. During the facilities demolition phase, the Nitro Facility Sewer System was physically blocked with concrete at each drop inlet and manhole (~125 locations) throughout the Site. In addition, each Nitro Facility Sewer System outfall at the river was also physically blocked with concrete.

#### 2.4 Sediments

Pursuant to an agreement between New Monsanto and Solutia, responsibility for the historical Kanawha River sediments and any required actions related to these sediments to protect Human Health or the Environment will be the responsibility of New Monsanto. Pursuant to a United States Environmental Protection Agency (USEPA) CERCLA order<sup>2</sup>, New Monsanto is currently conducting studies on a section of the Kanawha River which includes the area adjacent to the Site. Kanawha River sediments are among the issues subject to that investigation.

#### 2.5 Conclusions

#### 2.5.1 TCDD

TCDD is migrating to the Kanawha River from the Former 2,4,5-T Manufacturing Area, the PDA and the Closed Wastewater Impoundments via the groundwater and surface water pathways. Although TCDD flux is less than 15 percent of the "safe loading level" (16.5 ug/day), migration from these source areas should be controlled because the WVAWQC for 2,3,7,8-TCDD in the Kanawha River is 0.014 pg/L, a very low number established to protect human health.

#### 2.5.2 PCE

PCE breakdown products (TCE, DCE and VC) are migrating from the Former Rubber Chemicals Manufacturing Area and discharging to the Kanawha River via the groundwater pathway. Even though TCE concentrations in the Kanawha River downgradient of the Former Rubber Chemicals Manufacturing Area are below the 81 ug/L WVAWQC, migration from this source area should be controlled to ensure that this criterion will continue to be achieved.

#### 2.5.3 Potential Impact on Aquatic Life

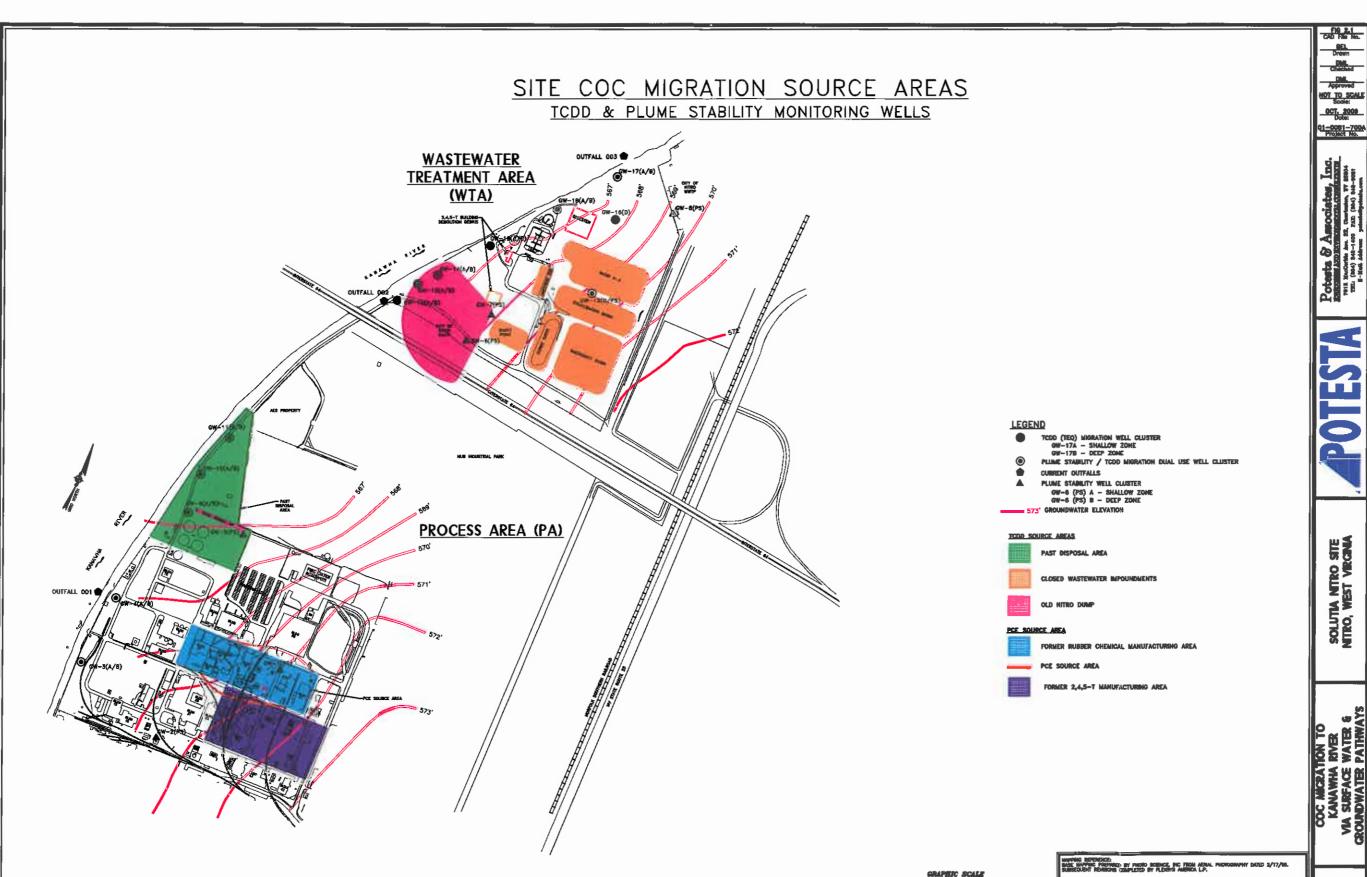
While West Virginia has no specific aquatic life numeric criteria for TCDD, the Kanawha River is protected by the application of a warm water aquatic life use designation and the protection offered by the applicable narrative criteria. In addition to meeting the applicable contact

<sup>&</sup>lt;sup>2</sup> Administrative Order by Consent for Removal Action, EPA Docket No. CERC-03-2004-0171DC, Kanawha River Site, West Virginia

recreation criteria in the area adjacent to and downstream of the properties, the TCDD concentrations in the river must be conducive to the establishment of aquatic communities.

TCDD concentrations which can be expected to affect aquatic life have been evaluated in several studies summarized by the USEPA in 1993. This interim report on assessment of environmental risks (EPA/600/R-93-055) suggests that amphibians and invertebrates are much less sensitive to TCDD than fish, and that a water column concentration of 0.6 pg/l (conservative value based on particulate organic carbon concentration) would equate to a low risk of harm to aquatic life. As this number is well above the state's drinking water and contact recreation criteria, attainment of the water column standards should adequately protect aquatic life.

It is well documented that the water column concentrations will peak during higher flow events with the suspension of river sediments. The load to the water column currently in place due to sediment-associated TCDD is being addressed by ongoing remediation by New Monsanto. Subsequent to Site IMs described herein, overall on-going TCDD loading to the river will be substantially reduced and will minimize additional loading to the sediments. As the currently estimated TCDD loadings represent a fraction of that afforded the Site in the TMDL (~14% of "safe loading"), future loadings are considered to be protective of sediments which redeposit after the Kanawha River remediation. Additionally, due to the patchy distribution of sediments and the pelagic nature of fish, the more sensitive aquatic receptor, sediments in the vicinity of the property represent a fraction of the food supply. Therefore, the potential for harm to aquatic communities is unlikely to be a significant pathway in the Kanawha River and protection of the water column for contact recreation should afford the necessary level of protection to the aquatic life.



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2.0

#### 3.0 CONCEPTUAL SITE MODEL

Existing information on source areas, soils, groundwater, sediments and surface water, obtained during performance of RCRA Facility Investigations and Interim Measures at the Site was used to develop the Conceptual Site Model (CSM) described in this section. This CSM divides the Site into four areas: Area 1 - Source Areas; Area 2 - Former Manufacturing Areas; Area 3 - Non-Manufacturing Areas (Parking, Administration, Warehousing and Undeveloped Land); and Area 4 - Riverbank (Figure 3-1).

#### 3.1 Area 1 - Source Areas

Area 1 consists of two former manufacturing areas (the Former 2,4,5-T Manufacturing Area and the Former Rubber Chemicals Manufacturing Area); three waste disposal areas (PDA, Old Nitro Dump and Former 2,4,5-T Production Building Demolition Debris Disposal Area); and six closed surface impoundments in the WTA (Waste Pond, Limestone Bed, Surge Basin, Equalization Basin, Emergency Basin, and A3 Basin). The Former 2,4,5-T Manufacturing Area, the Former Rubber Chemicals Manufacturing Area and the PDA are located in the PA. The Old Nitro Dump, Former 2,4,5-T Production Building Demolition Debris Disposal Area and the closed surface impoundments are located in the WTA. Figures 3-1 and 3-2 show the areal extent of Area 1 along with the location of the individual source areas.

Process Area – Previous IMs performed in the Former 2,4,5-T Manufacturing Area (gravel, asphalt and concrete covers) and the PDA (soil and gravel cover) have improved conditions such that it is currently protective of Site users. However, because TCDD and other COCs are present in these Source areas, additional protectiveness could be attained by replacement of these temporary covers with more durable, low-permeability cover as an additional IM. Such an engineered cover would ensure long-term prevention of human exposure to source area soils and wastes and long-term control of TCDD migration from these source areas to the Kanawha River via the surface water pathway.

Installation of a low-permeability cap and barrier wall around the PDA would physically contain impacted soils and wastes and prevent migration of TCDD from this source area to the adjacent Kanawha River via the groundwater pathway.

Impacted groundwater is migrating from the PCE source in Area 1 and discharging to the Kanawha River. Migration of PCE and its breakdown products (TCE, DCE and VC) from this source area could be controlled by installing a low-permeability cap and barrier wall at the Former Rubber Chemicals Manufacturing Area.

Wastewater Treatment Area – Previous IM soil covers on the two closed waste disposal areas and the six closed impoundments in the WTA are currently protective of Site users. However, long-term permanent protection of Site users could be achieved by installation of additional IMs composed of low-permeability covers over these closed impoundments and waste disposal areas.

In June 2003 a seep was observed coming from the A3 Basin. The seep was hypothesized to have originated from unusually heavy rainfall beginning in May and June 2003 in the southern WV area, causing the 1-foot soil cover over the stabilized sludge in the A3 Basin to become saturated. As the water in the saturated soil cover traveled toward the lowest elevation point in the Basin cover, the soil became supersaturated and the seep broke out on the ground surface. The interim measure consisted of placement of a 40 mil. HDPE synthetic rain covers over the entire A3 Basin area over an additional soil cover of approximately 2 feet over the lowest point in the Basin to maintain a slope of 1% minimum. The seep has not re-occurred and water levels below the basin have dropped significantly.

#### 3.2 Area 2 - Former Manufacturing Areas

Area 2 is comprised of the former manufacturing areas in the PA that are not included in the Former 2,4,5-T Manufacturing Area and the Former Rubber Chemicals Manufacturing Area (Figures 3.1 and 3-2). Stormwater discharging from Area 2 to the Kanawha River does not exceed the Site's NPDES Permit limits because an earlier IM, utilizing flow control, gravel and vegetated covers, gravel berms and silt fences along with existing concrete building slabs, asphalt parking lots and roadways, has effectively isolated surface water runoff contact with underlying soils. Long-term protection of public health and the environment could be achieved in Area 2 by installation of an additional IM composed of a permanent, permeable soil cover to provide a more robust protection from human contact with surface soils and limit entrainment of TCDD in stormwater runoff discharging to the Kanawha River.

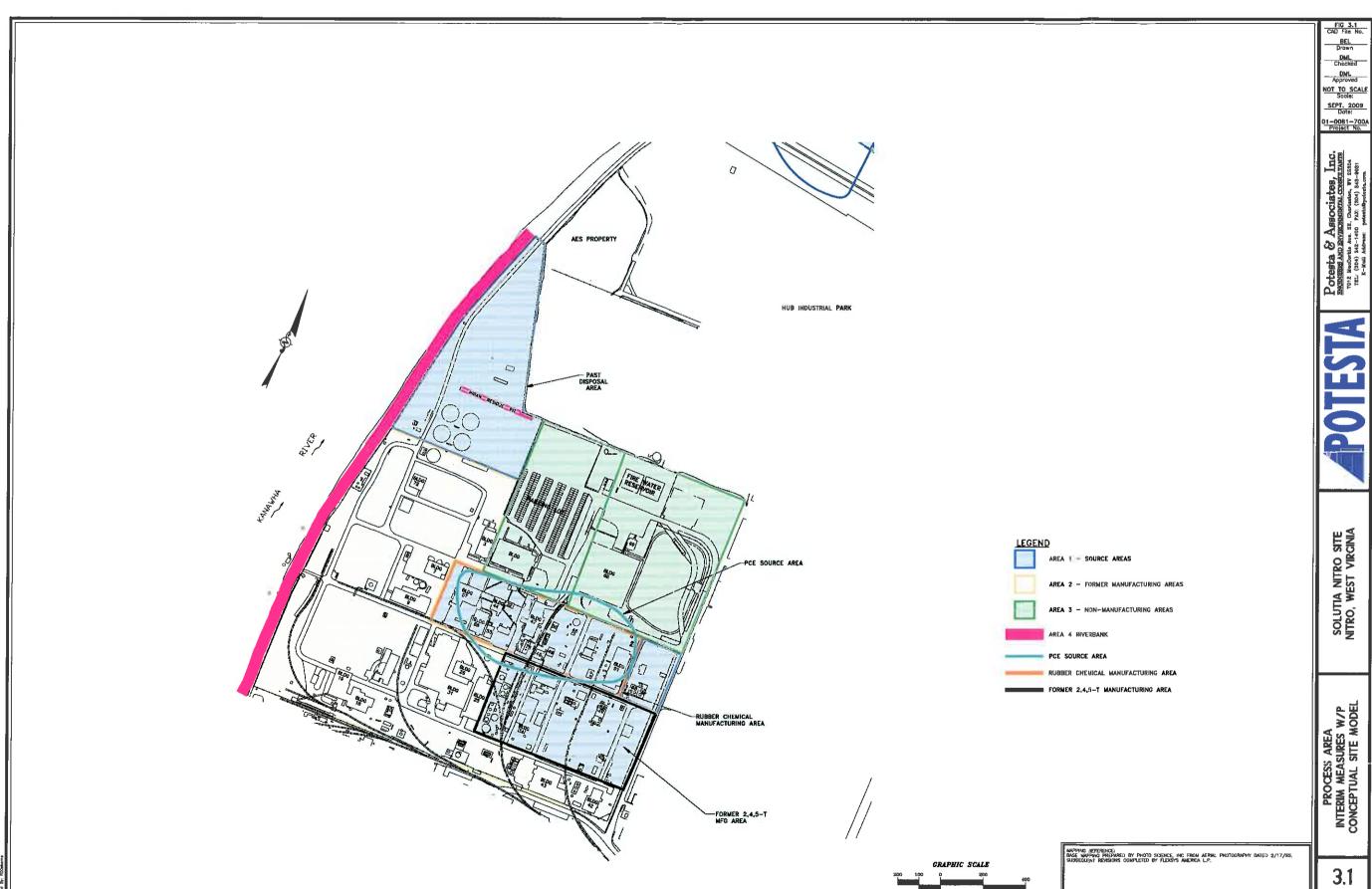
#### 3.3 Area 3 - Non Manufacturing Areas

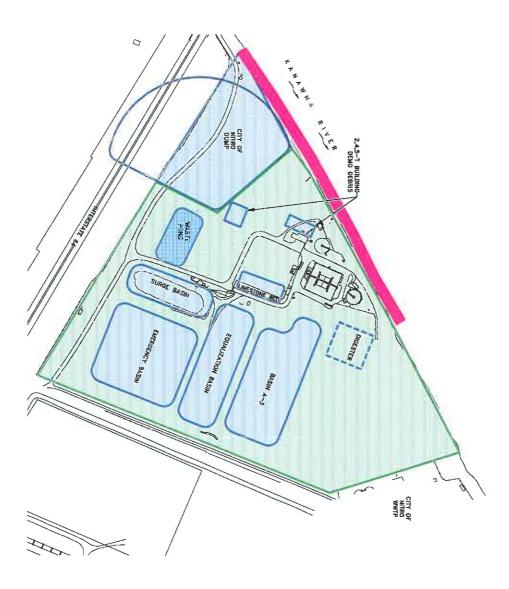
Area 3 consists of land in the PA and WTA that was used for parking, administration, warehousing or left undeveloped (Figures 3.1 and 3.2). Soils in the PA and WTA are currently protective of human health except for TCDD concentrations at the P-07 surficial soil sampling location in the PA and the W-25 soil sampling location in the WTA<sup>3</sup>. Risks associated with these soil sampling locations could be controlled by additional Interim Measures consisting of consolidation of these soils within the PDA followed with installation of a permanent, permeable soil cover. As discussed above, the PDA can be contained by a barrier wall and a low-permeability cap.

#### 3.4 Area 4 - River Bank

Area 4 is the exposed bank of the Kanawha River along the entire PA and the southern portion of the WTA (Figures 3.1 and 3.2). In 2003, an Interim Measure was performed on the river bank adjacent to the PDA to remove residue seepage material and stabilize the slope by installing geotextile and rip-rap armor. Additional improvements in the stability of the river bank could be attained by installation of an additional IM consisting of clearing and grading of the bank, followed by placement of geotextile and rip-rap armoring along the entire exposed river bank in the PA and the WTA.

<sup>&</sup>lt;sup>3</sup> "Expanded RCRA Facility Investigation Report", dated February 16, 2007 Potesta and Associates, Inc.





GRAPHIC SCALE

MAPPING REFERENCE: BASS, MAPPING PREPIANDO BY PHOTO SCIENCE, INC. FROM AERIA, PHOTOGRAPHY DATED SUBSECULIFIT REMSIONS COMPLETED BY FLEXOYS AMERICA, L.P.



WASTEWATER TREATMENT AREA INTERIM MEASURES W/P CONCEPTUAL SITE MODEL

SOLUTIA NITRO SITE NITRO, WEST VIRGINIA



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#### 4.0 INTERIM MEASURES

#### 4.1. Interim Measures Objectives

Interim Measure Objectives (IMOs) have been developed for Site soils, riverbank, wastes and groundwater. The IMOs are premised on the Site remaining industrial or commercial.

The CSM presented in Section 3 of this work plan divides the Site into four areas, which are summarized below and shown on Figures 3.1 and 3.2:

#### Area 1 - Source Areas

#### Process Area

- o Former 2,4,5,-T Manufacturing Area
- o Former Rubber Chemicals Manufacturing Area
- Past Disposal Area

#### Wastewater Treatment Area

- Old Nitro Dump
- Former 2,4,5-T Production Building Demolition Debris Disposal Area
- Closed Surface Impoundments
  - Waste Pond
  - Limestone Bed
  - Surge Basin
  - Emergency Basin
  - Equalization Basin
  - A3 Basin

#### Area 2 - Former Manufacturing Areas

Those portions of the PA, formerly used for chemical manufacturing, that are not known source areas or disposal areas.

#### Area 3 - Non Manufacturing Areas

Land in the PA and WTA that was used for parking, administration (offices) and warehousing or left undeveloped.

#### Area 4 - River Bank

Area 4 is the exposed bank of the Kanawha River along the entire PA and the southern portion of the WTA. "Exposed bank" is defined as the bank face extending from the top-of-bank to normal pool on the river (566') across the site as depicted on Figures 3.1 and 3.2.

The IMOs described in the following sections are developed specific to environmental media within each Site Area.

#### 4.1.1 Area 1 (Source Areas)

Area 1 (Source Areas) IMOs, which are presented below, are designed to control the potential for human exposure to wastes and impacted soil and groundwater in the source areas, and; migration of TCDD and PCE (and its breakdown products) from the source areas to the Kanawha River via the groundwater and/or surface water pathways.

- Prevent exposure of current and future Site users and/or trespassers to wastes, soils and groundwater in Area 1;
- Control migration of TCDD from Area 1 to the Kanawha River such that the groundwater and surface water discharges do not exceed the "safe loading level" for the Site; and
- Control migration of PCE and its breakdown products from Area 1 to the Kanawha River such that the groundwater discharge does not cause an exceedance of WVAWQC in the river.

#### 4.1.2 Area 2 (Former Manufacturing)

Area 2 IMOs address migration of TCDD to the Kanawha River via the surface water pathway, i.e., protect the river. IMOs for Area 2 include:

- Prevent exposure of current and future Site users and/or trespassers to Area 2 soils and groundwater; and
- Control migration of TCDD from Area 2 to the Kanawha River such that the surface water discharges do not exceed the "safe loading level" for the Site.

#### 4.1.3 Area 3 (Non-Manufacturing)

Area 3 is either undeveloped property or has been used primarily for parking, administration or warehousing. The IMO for Area 3 is:

Prevent exposures of Site users and/or trespassers to soils and debris.

#### 4.1.4 Area 4 (Riverbank)

Area 4 is the exposed bank of the Kanawha River along the entire PA and the southern portion of the WTA. The IMO for Area 4 is:

Prevent exposures of Site users and/or trespassers to soils and debris.

#### 4.1.5 Site-wide Groundwater

USEPA's groundwater protection and clean-up strategy for RCRA Corrective Action is to address the greatest risks first and to make meaningful progress toward the ultimate goal of returning groundwater to its maximum beneficial use. USEPA also expects final remedies to control or eliminate surface and subsurface sources of groundwater contamination. The proposed IMs to control Site sources to groundwater will make progress consistent with USEPA strategy.

Short-term IMOs for the Nitro site groundwater include:

- Control site source areas and monitor concentrations of TCDD and PCE and its breakdown products to confirm improvement over time; and
- Control site groundwater use.

The West Virginia Groundwater Protection Act [WV Code § 22-12-4(b)] states that achievement of groundwater cleanup criteria will require reasonable efforts to mitigate further releases of contaminants from SWMUs, impoundments and affected soils, using the site boundary as the point of compliance, and reduction of contaminant levels, as practicable, over time. Therefore, the long-term IMO for Site-wide groundwater is achievement of State and Federal Cleanup criteria.

#### 4.1.6 Aquatic Sediments

As described in section 2.4 Sediments, New Monsanto is currently conducting studies on a section of the Kanawha River which includes the area adjacent to the Site. One outcome of these studies will be a determination if a clean-up action is required to address the historical sediments along the Site river boundary - along with other Kanawha River sediments. The following Solutia IMOs will apply to aquatic sediments in the area adjacent to the Site following any clean-up actions by New Monsanto to address the historical sediments.

IMOs for aquatic sediments are summarized as follows:

- Control migration of TCDD from Area 1 to the Kanawha River such that the groundwater and surface water discharges do not exceed the "safe loading level" for the Site, and;
- Control migration of PCE and its breakdown products from Area 1 to the Kanawha River such that the groundwater discharge does not cause an exceedance of the WVAWQC in the river.

IMOs for all Site environmental media are summarized in Table 4-1.

#### TABLE 4-1

#### Interim Measures Objectives Solutia Inc. - Nitro, WV Site

AREA	Environmental	Interim Meas	ures Objectives	Recommended Interim Measures		
AREA	Media	Short-Term	Intermediate / Long-Term	Recommended Interim Measures		
	Soil/wastes	<ol> <li>Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to source area soils and wastes prior to and during the construction of Interim Measures.</li> </ol>	Prevent exposures of current and future Site users and trespassers to soils and wastes	(1) Low Permeability Covers over the Former 2,4,5-T Manufacturing Area; Former WTA Closed Lagoons (Emergency Basin, Surge Basin, Equalization Basin, A-3 Basin, Limestone Bed); and 2,4,5-T Building Demolition Debris Disposal Area in the WTA.  (2) Containment of PDA; the TCE Source area within the former Rubber Chemicals		
Area 1 - Source Areas	Groundwater	2) Control Site sources and monitor TCDD, PCE, TCE, DCE and VC concentrations in groundwater to confirm improvement over time following Interim Measures implementation  3) Control Site groundwater use until long-term CMOs are achieved.	<ol> <li>Control migration of TCDD to the Kanawha River via the groundwater pathway such that the sum from all Site sources is below the "safe loading level" for the Site.</li> <li>Control migration of PCE and its breakdown products to the Kanawha River via the groundwater pathway to a level that is protective of surface water quality.</li> </ol>	Manufacturing Area within the PA; and the Old Nitro Dump / Waste Pond within the WTA; Containment to consist of Barrier Walls and Low Permeability Caps (compliant with WV33CSR1-Subtitle C) over the PDA; Pumping within the contained area to maintain inward gradient with on-site or off-site groundwater treatment; 390 Pumping & Compliant Within the PDA with the State of the State of the Within the PDA with the State of the State of the Within the PDA with the State of the State of the Within the PDA with the State of the S		
	Stormwater	4) Maintain compliance with the NPDES Permit <sup>(1)</sup>	4) Control migration of TCDD to the Kanawha River via the stormwater pathway such that the sum from all Site sources is below the "safe loading level" for the Site.	(3) Institutional controls restricting site uses to non-residential and prohibiting groundwate extraction for all reasons except monitoring.  (4) Monitor COC mass flux to the river.		
Area 2 - Former Manufacturing Areas	Stormwater	5) Maintain compliance with the NPDES Permit <sup>(1)</sup>	<ul> <li>5) Prevent exposures of Site users and trespassers to soils.</li> <li>6) Control migration of TCDD to the Kanawha River via the stormwater pathway such that the sum of all Site sources is below the "safe loading level" for the Site.</li> </ul>	(5) Permanent, permeable covers - All areas of the Site without Low Permeability Caps (compliant with WV33CSR1-Subtitle C) or Low Permeability Covers will receive permanent, permeable covers.  (6) Monitor COC mass flux to the river.		
Area 3 - Non-Manufacturing Areas	Soils	6) Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to Area 3 soils prior to and during the construction of Interim Measures.	7) Prevent exposures of current and future Site users and trespassers to soils.	7) Same as Interim Measures No. 5 and No. 6 above.		
Area 4 - Riverbank	Soils	7) Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to Area 4 soils prior to and during the construction of Interim Measures.	8) Prevent exposures of current and future Site users and trespassers to soils	8) Riprap Armoring of the entire river bank in the former Process Area and over approximately the southern 2/3 rds of the former WTA river bank.		
Riverbank - Along Site boundary - below normal pool	Aquatic Sediments adjacent to the Site (post-New Massanto clean-up)	8) Prevent COC re-entrainment and transport off-site by Site stormwater	9) Protect aquatic sediments adjacent to the Site by reduction in COC transport via improvements in groundwater and surface water quality pursuant to IMOs 2, 3 and 4 above.	9) IMs 1 thru 9 above		
Sitewide Groundwater		9) Monitor groundwater downgradient of the Former Rubber Chemicals Manufacturing Area and the Wastewater Treatment Area	10) Determine if the Interim Measures are capable of achieving State and Federal groundwater cleanup criteria <sup>(3)</sup> or what additional actions are required for final RCRA	(10) Additional Menitoring wells and Long-Term Monitoring - Annual PCE, TCE, DCE and VC monitoring in three well pairs downgradient of the Former 2,4,5-T Manufacturing Area and the Former Rubber Chemicals Manufacturing Area (GW-4 and 5 and newly constructed well pair adjacent to NE corner of closed Firewater Lagoons). Annual TCDD TEQ monitoring in two well pairs downgradient of the WTA Impoundments (GW-18 and 19)		

<sup>(1)</sup> It is anticipated that an NPDES permit will not be required following Interim Measures implementation.

<sup>(2) &</sup>quot;Safe Load Level" for the Site established in the TMDL Report: "Dioxin TMDL Development for Kanawha River, Pocatalico River and Armour Creek, West Virginia", dated September 14, 2000, prepared for U.S EPA Region III by Tetra-Tech, Inc.

<sup>(3)</sup> Achievement of groundwater cleanup criteria will require reasonable efforts to eliminate or mitigate further releases of contaminants from SWMUs, impoundments and affected soils and reduction of contaminant levels, as practicable, over time, to support reasonably expected use. These criteria may include the implementation of institutional and/or engineering controls.

Area 1 - Source Areas: Former 2,4,5-T Manufacturing Area, Former Rubber Chemicals Manufacturing Area and Past Disposal Area in the Process Area and the Old Nitro Dump; 2,4,5-T Demolition Debris Area, Waste Pond, Limestone Bed, Surge Basin, Emergency Basin, Emer

Area 2 - "Former Manufacturing Areas" are areas in the PA and WTA - never used directly for manufacturing or disposal - where the IMO is to protect the river from stormwater transport of TCDD and from groundwater transport of COCs.

Area 3 - "Potentially Clean Land" area areas of the PA and WTA which have never been associated with manufacturing or disposal activities.

Area 4 - Riverbank: The riverbank adjacent to the PA and the southern 2/3rds of the WTA.

Interim Corrective Measures Work Plan (0101-01-0081-700A), October 2009

#### 4.2 Proposed Interim Measures

The Site RFI<sup>4</sup> and ERFI<sup>5</sup>, conducted in 1995 and 2006 respectively, have resulted in development of a thorough Site characterization and CSM. The technologies selected as proposed Interim Measures (IMs) have been successfully demonstrated in multiple past remedial actions, and have been shown to be effective engineered and management systems for controlling the migration of Site COCs in soils and groundwater. Installation of the proposed remedies as IMs will provide timely, full-scale demonstrations that the selected technologies will achieve the site specific clean-up objectives. The IM approach is consistent with the Site RCRA Permit<sup>6</sup> and the Advanced Notice of Proposed Rulemaking (ANPR) on "Action for Releases for Solid Waste Management Units at Hazardous Waste Management Facilities", published May 1, 1996, in The Federal Register, Vol. 61, No. 85, pp 19431-19464. Both ANPR and the Site RCRA Permit state that an IM approach may be utilized if warranted by site-specific conditions.

The proposed IMs for all Site areas and environmental media are presented in Table 4-2, "Proposed Interim Measures." Technical specifications for each of the IMs are presented in Table 4-3, "Interim Measures Technical Specifications." Figures 4.1 and 4.2 visually display on Site maps the types and locations for all proposed IMs.

#### 4.2.1 Projected Effectiveness of Proposed Interim Measures

It is estimated that implementation of the proposed IMs will reduce the TCDD loading to the river from Site groundwater by 94% from the current low levels, resulting in an average TCDD concentration in Site groundwater discharging to the river of 0.006 pg/L, well below the TMDL target of 0.014 pg/l for the Kanawha River (see Appendix A). The proposed IMs address virtually all Site soils. These caps and covers are projected to reduce the TCDD flux to the River in surface water by 100%. Therefore, the total effect of the proposed IMs is a 99.98% overall reduction in TCDD flux to the River (i.e. from 2.445 ug/day for surface water and 0.00732 ug/day for groundwater to zero for surface water and 0.00043 ug/day for groundwater). Reductions in TCDD flux to the river will be evaluated pursuant to the Interim Measures Effectiveness Monitoring Plan discussed in Section 5.0.

<sup>&</sup>lt;sup>4</sup> "RCRA Facility Investigation and Stabilization/ Measure Plan", dated May 5, 1995, and the Addendum, dated August 7, 1995, both by Roux Associates, Inc. The August 7, 1995 Addendum responded to the Agencies' June 16, 1995 Comments on the May 5, RFI Report.

<sup>&</sup>lt;sup>5</sup> "Expanded RCRA Facility Investigation Report", dated February 16, 2007, Potesta & Associates, Inc., with attachment of USEPA and WVDEP "Draft Comments for the February 16, 2007 Draft Expanded RFI Report", dated August 24, 2007, as approved by letter to Michael House, Solutia Inc. dated April 25, 2008, William Wentworth, USEPA Remedial Project Manager.

<sup>&</sup>lt;sup>6</sup> RCRA Corrective Action Permit, EPA ID WVD039990965, Part II-Specific Facility Conditions, E. Interim Measures

#### 4.3 Potential Integration of Contiguous Property

Figure 4.1 shows the approximately 2.8-acre Western Parcel of the approximately 12-acre West Virginia Alcoholic Beverage Control Administration (WVABCA) warehousing and distribution facility, which is contiguous to the PDA. The same IM that is proposed for the PDA is a potential IM for this property<sup>7</sup>. Multiple investigations of the Western Parcel indicate that the IM proposed for the PDA would also be protective for the WVABCA Western Parcel. Accordingly, the installation of the barrier wall and cap planned for the PDA could be extended to the Western Parcel and be performed as one integrated project with the PDA IM. In such case, the final location of the barrier wall along the eastern boundary of the Western Parcel as depicted on Figure 4-1 would be determined prior to installation.

Inclusion of the Western Parcel into the PDA IM project would require agreement between New Monsanto and WVABCA on the Western Parcel remediation (i.e. final design; access for investigation and remediation; future access; etc.). If this agreement is not reached in a timely manner (i.e. consistent with the enclosed RCRA Deliverable Schedule for the Solutia Site located in Section 6.0), installation of the PDA IM will proceed independent of the WVABCA Western Parcel remediation.

<sup>&</sup>lt;sup>7</sup> See Table 4-2 for the PDA IM description and Table 4-3 for detailed IM technical specifications.

TABLE 4-2
Proposed Interim Measures

	Troposed Interna Weasures								
Туре	Media	Site Area	Interim Measures						
Institutional Controls	Groundwater/ Soils	Site-Wide	Land use restricted to commercial / Industrial via restrictive covenant <sup>1</sup> Prohibition of Groundwater extraction via restrictive covenant for any reason other than monitoring and /or treating						
		Process Area	Containment of the PCE Source Area within the Former Rubber Chemicals Manufacturing Area with a Barrier Wall and Low-Permeability Cap (WV33CSR1 -Subtitle C). Pumping within contained area to maintain inward gradients with on-site or off-site groundwater treatment						
			Low-Permeability Cap over the Former 2,4,5-T Manufacturing area						
			Permanent Permeable Cover over remainder of Process Area						
Source Control	ontrol Soils and Groundwater	Past Disposal Area	Containment of the PDA with a Barrier Wall and Low-Permeability (WV33CSR1 -Subtitle C) Cap. Pumping within contained area to maintain inward gradient and recover LNAPL with on-site or off-site groundwater and LNAPL treatment.						
		Riverbank	Rip-Rap armoring of the exposed PA (~2500 LF) and WTA river bank (southern ~1600 LF).						
		Wastewater Treatment Area	Containment of the Old Nitro Dump/Waste Pond with a barrier wall and Low-Permeability Cap (WV33CSR1 - Subtitle C); Pumping within contained area to maintain inward gradients with on-site or off-site groundwater treatment						
			Low-Permeability Cover over 2,4,5-T Building demolition debris; Limestone Bed, Surge Basin, Emergency Basin, Equalization Basin and A3 Basin.						
			Semi-annual sampling of IM effectiveness monitoring wells for Site COCs.						
IM Effectiveness Monitoring	Groundwater	Site-Wide	Semi-annual Dioxin TEQ sampling of IM Effectiveness Monitoring wells along the Site river boundary.						
			Annual sampling of Site surface water and Kanawha River for Site COCs						

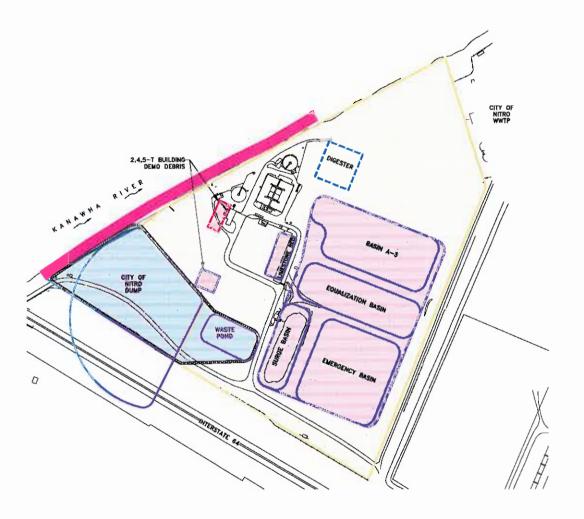
<sup>&</sup>lt;sup>1</sup> This is an environmental covenant executed pursuant to the Voluntary Remediation and Redevelopment Act, West Virginia Code Chapter 22, Article 22, and the Uniform Environmental Covenants Act, West Virginia Code Chapter 22, Article 22B

Table 4-3

Interim Measures Technical Specifications

IM Type	Applicable Site Area(s)	Specifications			
Low Permeability Cap	20 10-10-10-10-10-10-10-10-10-10-10-10-10-1				
	PDA	Compliant with WV 33CSR1 (Subtitle C)			
	PA TCE Source Area	° 18" (avg.) bedding layer			
	Old Nitro Dump / Waste Pond	° Geotextile Cushion			
		° 40 mil HDPE			
		° Composite Drainage Layer			
		° Piping over Drainage Layer			
		° 18" Vegetative Soil Layer			
Low Permeability Cover					
	PA Former 2,4,5-T Manuf. Area	° 8" soil bedding layer			
	WTA Impoundments	° 40 mil HDPE			
	- Emergency Basin	° Geotextile			
	- Surge Basin	° 18" Vegetative Soil Layer			
	- Equalization Basin				
	- A3 Basin				
	- Limestone Bed				
	WTA - 2,4,5-T building demolition debris disposal area				
Permanent, Permeable Cover					
	All areas of the Site without Low Permeability Caps or Low Permeability	° Geotextile			
	Covers	° 18" Vegetative Soil Layer			
Barrier Wall					
	PDA	Soil / bentonite (~2 %) Slurry Wall			
	PA TCE Source Area	1x10 <sup>-7</sup> cm/sec permeability			
	Old Nitro Dump / Waste Pond	Width ~ 2-3 ft.			
		Depth - ~ 55-60 ft. to impervious strata			
		Keyed ~ 3 ft into underlying impervious strata			
River Bank Armoring w/ Rock R	iprap				
	PA Riverbank (~ 2500 LF)	Commercially Purchased Limestone			
	Southern WTA Riverbank (~ 1600 LF)	Hard, durable limestone w/ d50 of 12"			
		Rock size range of 6" min. to $\leq$ 18" max. with $\leq$ 69 by weight $\leq$ 6"			
		≤ 30% weight loss when subjected to 5 cycles of Sodium Sulfate Soundness Test - ASTM C88-99a Standard Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate as modified by the American Association of State Transportation Officials (AASHTO) T-104			

#### WTA - PROPOSED INTERIM MEASURES



LEGEND

CAPS & COVERS

LOW PERMEABILITY CAP (WYCSR33-1)

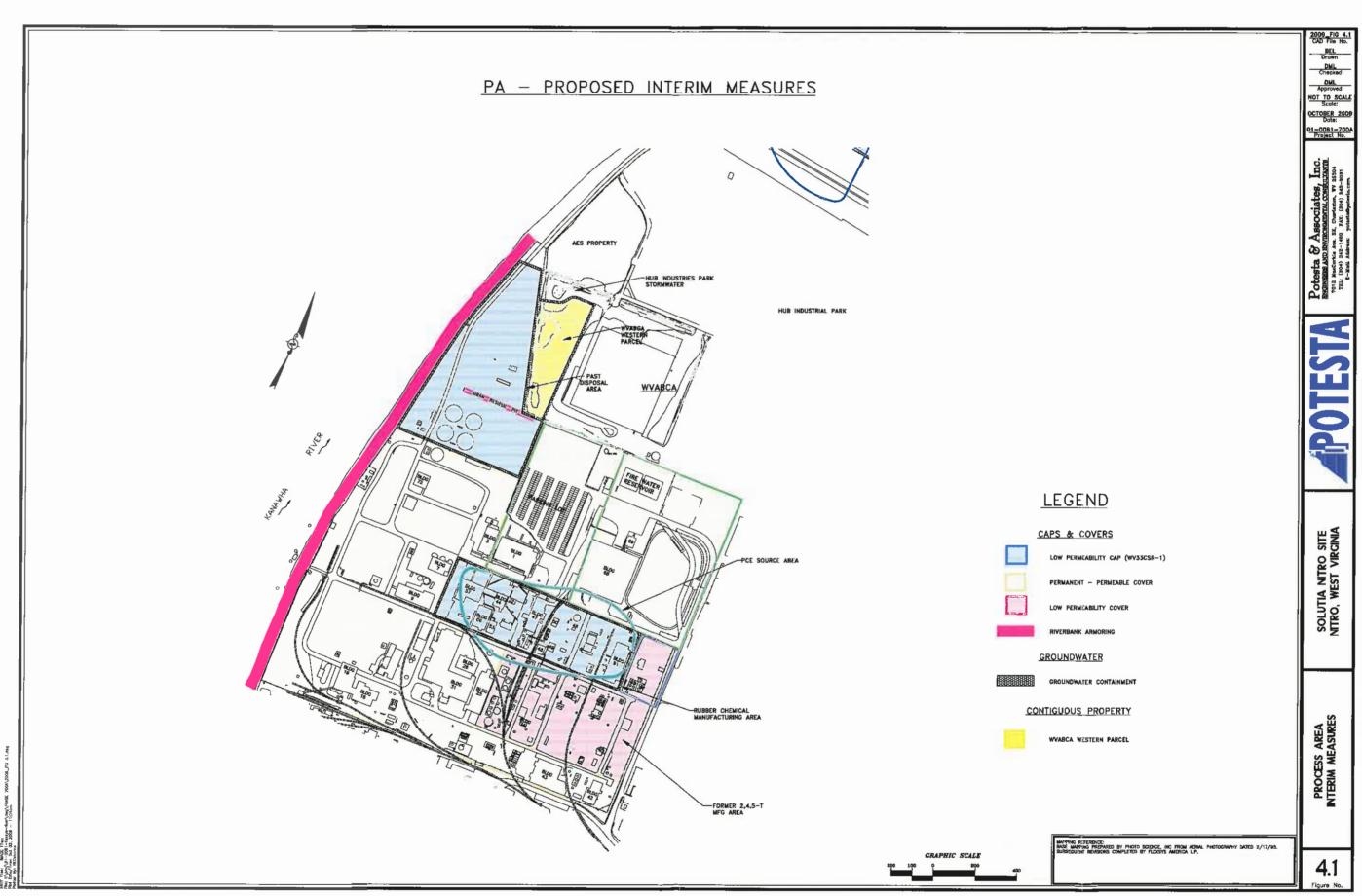
LOW PERMEABILITY COVER

GROUNDWATER

MAPPING PEPERENCE:
BASE MAPPING PEPERAPO BY PHOTO SCIENCE, INC FROM ARRIAL PHOTOGRAPHY DATED 2/17/WS.
SURSEQUEUT REMSIONS COMPLETED BY FLEXING AMERICA L.P.

SOLUTIA NITRO SITE NITRO, WEST VIRGINIA

DML
Approved
NOT TO SCALE
Scale:
SEPT. 2009
Date:



#### 5.0 INTERIM MEASURES EFFECTIVENESS MONITORING PLAN

#### 5.1 Objectives

The Interim Measures Effectiveness Monitoring Plan (IM-EMP) is a multi-year monitoring and evaluations plan to be initiated upon completing the installation of all IMs. The overall purpose of the IM-EMP can be defined in three timeframes:

- 1. Confirm that the IMs are initially functioning consistent with the design specifications.
- 2. In the intermediate timeframe, provide sufficient data to evaluate the rate of improvement of Site environmental media relative to the media objectives (see Table 4-1).
- 3. Longer term, provide data which can be used to assess the adequacy of the IMs toward achievement and maintenance of the long-term Site media objectives and long-term, permanent protection of Human Health & the Environment.

The long-term objective of the IM-EMP will be to determine if additional measures will be required to achieve State and Federal groundwater cleanup criteria.

#### 5.2 Sampling and Inspections

The IM-EMP will consist of the following periodic activities with the analytical results to be reported on an annual basis:

- Annual inspection of all Caps and Covers
- Annual assessment of all Institutional Controls for completeness and Site compliance
- Semi-annual sampling of all groundwater IM-EMP Monitoring Wells
  - a) Analysis for Site COCs
  - b) Calculation of COC mass flux to the river
- Semi-annual sampling of the Kanawha River surface water for Site COCs
  - a) Comparison of water column COC concentrations to WVAWQC where available; comparison with other criteria where appropriate
- Annual Site surface water sampling and analysis for Site COCs

Table 5-1 presents a summary of the IM-EMP as they relate to Site IMOs.

Figure 5.1 displays a map of the Site IMs illustrated and IM-EMP Monitoring Well locations.

#### 5.3 Reporting

Beginning with the first full year following completion of the installation of all IMs, annual IM-EMP reports will begin. The annual IM-EMP report will summarize the sampling and inspection results from the previous year and assess progress toward achievement of IMOs. The annual IM-EMP report will be submitted in the first quarter of each year for the prior year report period.

#### TABLE 5-1

#### Interim Measures Effectivness Monitoring Plan Summary Solutia Inc. - Nitro, WV Site

AREA	Environmental	Interim Measures	Interim Measures Objectives (IMOs)		
AREA	Media	Short-Term	Intermediate / Long-Term	Interim Measures Effectiveness Monitoring Plan	
		<ol> <li>Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to source area soils and wastes prior to and during the construction of Interim Measures.</li> </ol>	Prevent exposures of current and future Site users and trespassers to soils and wastes	Annual Inspection of all caps & covers;     Annual assessment of all Institutional Controls for completeness and Site compliance	
Area 1 - Source Areas	Groundwater	<ul> <li>2) Control Site sources and monitor TCDD, PCE, TCE, DCE and VC concentrations in groundwater to confirm improvement over time following Interim Measures implementation</li> <li>3) Control Site groundwater use until long-term CMOs are achieved.</li> </ul>	12) Control migration of DCU and its brookdown products to the Kangruha Divor via the	3) Annual groundwater sampling of all IM Effectiveness Monitoring Wells <sup>(3)</sup> / analysis for Site COCs / calculation of COC mass flux to river; 4) Annually sampling of Kanawha River surface water for Site COCs <sup>(4)</sup>	
	Stormwater		4) Control migration of TCDD to the Kanawha River via the stormwater pathway such that the sum from all Site sources is below the "safe loading level" for the Site.		
Area 2 - Former Manufacturing Areas	Stormwater	5) Maintain compliance with the NPDES Permit <sup>(1)</sup>	5) Prevent exposures of Site users and trespassers to soils. 5.a) Control migration of TCDD to the Kanawha River via the stormwater pathway such that the sum of all Site sources is below the "safe loading level" for the Site.	5) Annual Site surface water sampling and analysis for Site COCs;	
Area 3 - Non-Manufacturing Areas	Soils	6) Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to Area 3 soils prior to and during the construction of Interim Measures.	6) Prevent exposures of current and future Site users and trespassers to soils.	See Item 1 above.	
Area 4 - Riverbank	Soils	7) Implement Site Health and Safety Plan and Site security procedures to prevent exposure of industrial and construction workers and trespassers to Area 4 soils prior to and during the construction of Interim Measures.	7) Prevent exposures of current and future Site users and trespassers to soils	See Item 1 above.	
Sitewide Groundwater		8) Monitor groundwater downgradient of the Former Rubber Chemicals Manufacturing Area and the Wastewater Treatment Area	<ul> <li>9) Determine if the Interim Measures are capable of achieving State and Federal groundwater cleanup criteria<sup>(3)</sup>, and;</li> <li>10) If not, what additional actions are required for final RCRA Corrective Measures</li> </ul>	See Item 3 above.	
Reporting				f) Comprehensive Effectiveness Monitoring Report summarizing monitoring results and assessing progress toward achievement of IMOs – due annually in 1Q for preceding year.	

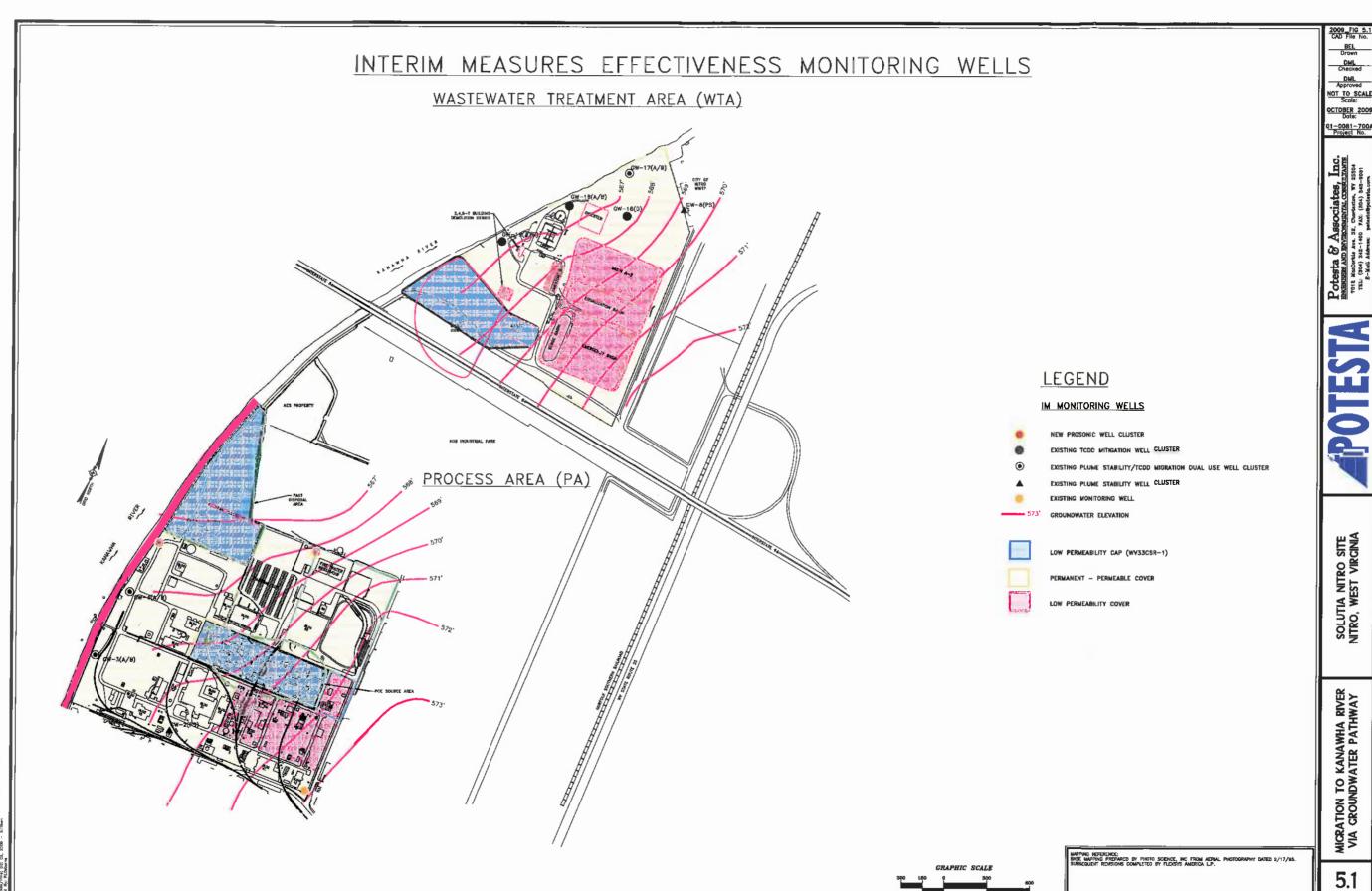
<sup>(1)</sup> It is anticipated that an NPDES permit will not be required following Interim Measures implementation and a demonstration period.

<sup>(2) &</sup>quot;Safe Load Level" for the Site established in the TMDL Report: "Dioxin TMDL Development for Kanawha River, Pocatalico River and Armour Creek, West Virginia", dated September 14, 2000, prepared for U.S EPA Region III by Tetra-Tech, Inc.

<sup>(3)</sup> See Figure XXX "IM Effectiveness Monitoring Wells" for well locations

<sup>(4)</sup> The IM Monitoring point will be in the river along the site bank.

<sup>(5)</sup> Achievement of groundwater cleanup criteria will require reasonable efforts to eliminate or mitigate further releases of contaminants from SWMUs, impoundments and affected soils, and reduction of contaminant levels, as practicable, over time, to support reasonably expected use. These criteria may include the implementation of institutional and/or engineering controls.



#### 6.0 INTERIM MEASURES WORK PLAN SUMMARY / SCHEDULE

#### 6.1 Scope of Work

Work to be performed pursuant to this IM Work Plan – including the IM-EMP – are summarized as follows:

- i. The following activities will precede installation of the barrier walls (i.e. Item ii):
  - a) A geological investigation along the 3 barrier wall pathways to determine depth to B/R and overburden/bedrock characterization;
  - b) Excavation and clearing of the barrier wall pathway of all physical obstructions/debris:
  - c) Completion of needed agreements among all responsible parties involved with the WVABCA Parcel B incorporation into the PDA IM;
  - d) Final delineation of the extent of cap and barrier wall pathway for incorporation of WVABCA Parcel B into the PDA IM;
  - e) Completion of needed agreements among responsible parties involved with the HUB Industrial Park Drainway project and installation prior to or in conjunction with the PDA IM.
- ii. Installation of three groundwater barrier walls totaling approximately 8000 LF.
  - a) PA PCE Source Area;
  - b) PDA;
  - c) WTA Old Nitro Dump and Waste Pond.
- iii. Installation of two (2) additional IM Effectiveness Monitoring Well pairs.
- iv. Installation of approximately 122 acres of Site Caps and Covers as detailed in Tables 4-1, "Interim Measures; and Table 4-2, "Interim Measures Technical Specifications."
- v. Riverbank clearing, grading and armoring.
  - a) PA 2500 LF;
  - b) WTA Southern 1600 LF.
- vi. Institutional Controls
  - a) Land use restricted to commercial / Industrial through the implementation of restrictive covenants that meet West Virginia requirements<sup>8</sup>;

<sup>&</sup>lt;sup>8</sup> An environmental covenant executed pursuant to the Voluntary Remediation and Redevelopment Act, West Virginia Code Chapter 22, Article 22, and the Uniform Environmental Covenants Act, West Virginia Code Chapter 22, Article 22B

b) Prohibition of groundwater extraction for any purpose other than monitoring through the implementation of restrictive covenants that meet West Virginia requirements.

Detailed design plans for the barrier walls, Caps and Covers will be submitted for review and approval pursuant to the enclosed schedule (See Tab 6.0 Schedule).

#### 6.2 Schedule

The RCRA Deliverable Schedule on the following page reflects the following key completion milestones:

0	Barrier wall(s) installations	12/2011 - 4
0	Barrier wall(s) investigation/clearing	-10/2010 /2/2010
0	Final HUB agreements on drainway	06/2010
-0	Final WVABCA agreements	1/11/10
0	IM Work Plan approval	12/22/09 7/22/

#### 6.3 Reporting

During the multiyear IM construction period (2010 – 2014), progress reports and future plans will be submitted to the Agencies on a quarterly basis by the 20<sup>th</sup> of the month following each quarterly. Quarterly reports will be due: January 20, April 20, July 20, and October 20. In addition, it is anticipated that occasional progress meetings, site visits with USEPA and WVDEP will take place as well.

		14.14		110000		
1D 1	0	Task Name 10-19-09 RCRA Deliverable Schedule	Duration	Start	Finish	Predecessors
2						
3	4	Flexsys Demolition	412 days	Fri 4/9/04	Mon 11/7/05	
8	1	Soils Stabilization Plan - PA / WWTP & Site Handoff	296 days	Wed 10/6/04	Wed 11/23/05	
17	<b>~</b>	CA-750 El	676 days	Mon 4/19/04	Mon 7/3/06	
22	<b>~</b>	CA-725 EI	477 days	Mon 10/18/04	Tue 8/15/06	
26	<b>~</b>	Expanded - RFI (Groundwater)	540 days	Wed 10/6/04	Tue 10/31/06	
35	<b>~</b>	Abandonment of GW wells / TCE Rec system shutdown	39 days	Wed 10/6/04	Mon 11/29/04	
41	V	Expanded - RFI (Soils & SWMUs)	507 days	Wed 10/6/04	Thu 9/14/06	
46	<b>~</b>	Expanded RFI Report	647.5 days	Wed 11/15/06	Fri 5/8/09	
72		Corrective Measures Study (CMS)	342 days	Mon 9/1/08	Tue 12/22/09	
73	11	Develop & Submit CMS Work Plan	1 mon	Mon 9/1/08	Fri 9/26/08	
74	VV		39 days	Mon 9/29/08	Thu 11/20/08	73
75	1	Solutia Reviews Draft Comments / Schedule Review Meeting	7.8 wks	Mon 9/29/08	Thu 11/20/08	
76		Meet to discuss Agency Draft Comments	1 day	Wed 7/22/09	Wed 7/22/09	75
77		Submit revised Work Plan as Interim Measures Work Plan	12.6 wks	Thu 7/23/09	Mon 10/19/09	76
78		Interim Measures Work Plan- Agencies' Review / Comment / Approval	9.2 wks	Tue 10/20/09	Tue 12/22/09	777
79		Meaning the Management of the	5.2 HAG	140 1,0120,00	12200	
80		Implement Interim Measures	1286 days	Tue 10/20/09	Tue 9/23/14	
81						
82		GW Barrier Walls (3) Installation	566 days	Tue 10/20/09	Tue 12/20/11	
83						
84		Pre-design geological investigation	4 mons	Wed 12/23/09	Tue 4/13/10	78
85						
86		WVABCA Parcel B	100 days	Tue 10/20/09	Mon 3/8/10	
87		Finalize Agreements to Include Parcel B Within PDA Interim Measure	3 mons	Tue 10/20/09	Mon 1/11/10	77
88		Select Final Barrier Wall Location along Parcel B Eastern Boundary	2 mons	Tue 1/12/10	Mon 3/8/10	87
89		,				
90		HUB Industrial Park Stormwater Drainway	420 days	Wed 12/23/09	Tue 8/2/11	78
91		Finalize project scope and agreements	6 mons	Wed 12/23/09	Tue 6/8/10	
92		Design / bid / select contractor / mobe / Install Drainway / demobe	15 mons	Wed 6/9/10	Tue 8/2/11	91
93		200gii / Ma / Soloot Contidotol / Those / Histali Digililardy / Combbe	15 mona	776G 0/3/10	1 de 3/2/11	91
94		Parriar Wall Pathway Clearing - PED / Contractor Salection / Implementation	166 down	Tue 3/9/10	Tue 40/28/40	00
95		Barrier Wall Pathway Clearing - RFP / Contractor Selection / Implementation Project design / RFP development / Contractor selection	166 days		Tue 10/26/10	88
96			3 mons	Tue 3/9/10	Mon 5/31/10	05.04
97	1	Barrier Wall Pathway Clearing	5 mons	Wed 6/9/10	Tue 10/26/10	95,91
98		Barrier Walls (3) Installation	200 days	101-4 40/07/40	T 40/00/44	
			300 days	Wed 10/27/10	Tue 12/20/11	96
99		Project Design / RFP Development / Contractor Selection	6 mons	Wed 10/27/10	Tue 4/12/11	
100		Install ~ 7600 LF of Slurry Walls	180 days	Wed 4/13/11	Tue 12/20/11	99
101		Mobe & Install Barrier around TCE Source Area	3 mons	Wed 4/13/11	Tue 7/5/11	
102		Install Barrier Wall around PDA	2 mons	Wed 8/3/11	Tue 9/27/11	101,92
103		Install Barrier Wall around Old Nitro Dump and Waste Pond-demobe	3 mons	Wed 9/28/11	Tue 12/20/11	102
105		Site Covers Design and Installation	720 days	Wed 12/21/11	Tue 9/23/14	
106		PA - Impermeable and Permeable Covers	18 mons	Wed 12/21/11	Tue 5/7/13	98
107		River Bank Armoring	18 mons	Wed 12/21/11	Tue 5/7/13	98
108		WWTP - Impermeable and Impermeable Covers	18 mons	Wed 5/8/13	Tue 9/23/14	107
109		****** This incade and imperincatio objets	10 1110/13	¥¥64 3/4/15	106 3/23/14	101
110						
		DELATED DOG IPOTO	4200 days	T 4/4/00	10 4/45/49	
111		RELATED PROJECTS	1380 days	Tue 1/1/08	Mon 4/15/13	
112	*** 4	SOLUTIA SITE PEDEVEL ADMISSIT	4900 de	Tue 6145100	A4 01115	
113 114		SOLUTIA SITE REDEVELOPMENT  Development of Redevelopment Master plan	1320 days	Tue 1/15/08	Mon 10/18/10	
			36 mons	Tue 1/15/08	Mon 10/18/10	444
115	1	Coordinate Solutia Site Interim Measures and Redevelopment	30 mons	Tue 10/19/10	Mon 2/4/13	114
116	7.1	VANAMUA SUCTO ANT ACCORDANT				
117	3	KANAWHA RIVER SITE ASSESSMENT	1380 days	Tue 1/1/08	Mon 4/15/13	
118	1	Coordinate River Sediment project with Solutia Site Interim Measures	69 mons	Tue 1/1/08	Mon 4/15/13	

#### 7.0 CLOSING

This report has been prepared to assist Solutia in evaluating the current environmental conditions at the Site. POTESTA and Solutia mutually devised the scope of this study, and is limited to the specific project, location, and time-period described herein. The report represents POTESTA's understanding of the Site conditions as discernible from information provided by others and obtained by POTESTA using the methods specified. POTESTA assumes no responsibility for information provided or developed by others or for documenting conditions detectable with methods or techniques not specified in the scope of services. In addition, no activity, including sampling, assessment or evaluation of material or substance, may be assumed to be included in this study unless specifically considered in the scope of services and this report. Sketches and maps in this report are included only to aid the reader and should not be considered surveys or engineering studies. If additional data concerning this Site become available, POTESTA should be informed so that we may examine the information and, if necessary, modify this report accordingly.

# APPENDIX A

## **Pre-Interim Measures TCDD Flux to River**

Pre- Interim Measures - TCDD Flux (average soluble) to Kanawha River via the Groundwater Pathway in 2008  Basis - 2008 Supplemental Data Collection- Two rounds of high volume Dioxin sampling during 2Q08 and 3Q08									
Groundwater Zone / Site Area	GW Flow	AVG TCDD Conc	AVG TCDO Flux	COMMENTS					
	gpd	pg#i	ug/day						
A-Shallow Zone Flux									
PA Flux	36	0.055	0.00001						
PDA Flux(avg)	206	0.138	0.00011						
WTA	328	0.552	0.00068						
B-Deep Zone Flux		_							
PA Flux	7017	0.003	0.00009						
PDA Flux	2447	0.035	0.00033						
WTA	9049	0.178	0.00611						
Total	19,083	0.101	0.00732						
			16.5	TMDL TCDD allocated load (ug/day) to contaminated GW @ 7Q10 Flow- June'98 TMDL, Pg 42					
			0.04%	AVG TCDD flux as % of allocated TCDD load					

Conversions 3.785412 Basis - 2008 Supplemental Data Collection- Two rounds of high volume Dioxin sampling during 2Q08 and 3Q08

		A Aquifer TCDD Conc (pg/L)			B Aquifer TCDD Conc (pg/L)		
Wells		2Q08	3Q98	Average	2Q08	3008	Average
PA	GW-3 GW-4	0 0004	0.0033	0.055	0.0023 0.002	0.0027	0.003
PDA	GW-9 GW-10 GW-11	0.11 0.22 0.031	0.14 0.26 0.065	0.138	0.085 0.009 0.016	0.079 0.021 0.0003	0.035
WTA	GW-12 GW-13 GW-14 GW-19 GW-18 GW-17	0.0263 0.0043 0.26 0.052 0.0606	0.68 0.0043 4.7 0.27 0.078 0.0004	0.552	0.82 0.75 0.115 0.008 0.008 0.0008	0.053 0.0225 0.345 0.014 0.0015 0.0031	0.178

Non-detect - TCDD Conc. = DL/2

# Post Interim Measures TCDD Flux to the River

Post Interim Measures - TCDD Flux (average solu	ible) to Kanawha River via the Groundwater Pathway in
	2008

Basis - 2008 Supplemental Data Collection- Two rounds of high volume Dioxin sampling during 2Q08 and 3Q08

		30	308	
Groundwater Zone / Site Area	GW Flow	Avg TCDD Conc	AVG TCDD Flux	COMMENTS
	gpd	pg/l	ug/day	
A-Shallow Zone Flux PA Flux PDA Flux(avg)		0.055	0.00001	
WTA	328	0.110	0.00014	
B-Deep Zone Flux	-			
PA Flux PDA Flux		0.003	0.00009	
WTA	9049	0.006	0.00020	
Total	19,083	0.006	0.00043	TCDD Flux to river in groundwater
			96%	Reduction in TCDD Flux vs. 0.0076 pg/day avg TCDD flux before IMs
			42%	Avg TCDD Conc In GW as percentage of TMDL limit for Kanawha River (0.014 pg/L)
			16.5	TCDD allocated load to GW @ 7Q10 Flow - June '98 TMDL Report, Pg 42
			0.003%	TCDD flux as % of allocated TCDD load

Conversions

3.7854118

		A Aqu	Her TCDD C	one (pg/L)	B Aquit	er ICDB Co	ne (pa/L)	
	Wells	2008	3Q08	Average	2008	3Q68	Average	
PA	GW-3 GW-4	0.0004	0.0033	0.055	0.0023 0.007	0.0027	0.603	
PDA	GW-9 GW-11		Elin	ninated with co	ntainment of			
	GW-12 GW-13 GW-14		Eliminate	ed with contains	ment of Old I	Nitro Dump		
WTA	GW-19 GW-18	0.26 0.052	0.27 0.078	0.110	0.008	0.014 0.0015	0.006	
	GW-17	0.0006	0.0004		0.007	3.000		

Task Code	(m)		. de 11	d Z,***	T# 44 2008	944	5500		. Care	-		-	-	-	abae)	- manage	F-300F	-	1201	( territor	-504
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	NCI.011	NO[.0008]	HD000,1CM	ND(,0046)	ND(4,B)	ND NDf.0121	ND	ND	ND	ND	ND	ND	N/A	ND	ND	ND_	ND	ND	ND	ND	ND
772	ND	ND ND	ND	ND			ND[.014]	ND[.0086]	0.11	0 072	0.085	0.068	0,22	0.02	ND[,018]	ND[.048]	ND[.062]	ND[.017]	ND[.012]	0.08	0 053
	0.89	ND I	ND	0.1	ND 1200	ND ND	043	ND ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	NO	ND	ND
609	ND	ND	ND	ND	ND I	ND.	ND.	ND ND	ND	0,14 ND	ND ND	0.44	N/A	0.16	ND .	ND	ND	ND	0.11	ND	0 32
TOTAL PART	0018	0 0026	0 0011	0.038	12	0016	0.021	0.0034	013	0.076	0053	D ND	U.22(1)	ND 0.021	O.OCOY	ND 5.023	ND 0 073	0.015	0.018	ND O'064	0 067

(1) Test America could only quantitate TCDO and TCOF due to matrix interference

Detection

TEF - Toxicity Equivalent Factor

TEQ - Based on EPA TEF system with the value for non-detects equal to DL/2

5 - Upper Aquife 5 - Louver Acrette

Insoluble - Concentration from extractant from 1-Micron filter

Soluble - Concentration of extractant from XAD realn

Test Code		100 15-3105		DM (SA JOSE		DATE STORY		DM-140-2006		99.03.000				-		-		-		-	
Sanger C		- Balance					in the last	-			1	1	Name of	-	- bone	bester.		-	-	-	-
4.67.6-94.000 (89) (88)	ND ND	ND	ND	ND	ND	ND	- 61	ND													_
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4.7.6-HCIS 81 mt	ND	ND	ND	ND	ND	ND	27	ND	NO.	ND ND	ND ND	ND ND	ND ND	- ND	ND ND	ND	ND	ND .	ND	ND .	NI.
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8.7.8-160 DF 0.1 cm1	ND	NO	ND	NO	No	ND	ND ND	ND	ND	ND	ND ND	ND	ND ND	ND ND	ND	ND ND	ND ND	ND	ND	ND	N
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Detection

TEF - Toxicity Equivalent Factor

TEQ - Sused on EPA TEF system with the value for non-detects equal to DL/2

A - Upper Aquifer

B- Lower Aquifer

insoluble - Concentration from extractant from 1-Micron filter

Soluble - Concentration of extractant from XAD resin

Test Code	GW-3A	3008	GW.49	L. KANA	Yanki di	tone	The same	0 1004			TO SHOP	5 2015	2000	4350	E 439-191	G-SCORE .	CWAS	L SOLL	- Sec.11	B. AFCOL	0841	
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TOWN THE RESERVE TO T	ND	ND	ND	NO	ND	ND	ND	ND ND	ND	ND	0.001	ND	0.45	0.28	ND[.003]	0.021	0.13	0.065	ND[.0092]	ND[.0018]	0.14	0.6
E.001 [mg/	1.6	0 /4	0.13	0.1	26	11	ND	ND ND	0.14	0.95	0.19	ND	ND ND	ND ND	ND ND	ND ND	ND	ND	ND	ND	ND	0.0
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Detection

TEF - Toxicity Equivalent Factor

<u>TEQ</u> - Based on EPA TEF system with the value for non-detects equal to DL/2

<u>A</u> - Upper Aquifer <u>B-</u> Lower Aquifer

Inaqluble -Analysis of extractant from 1-Micron filter

Soluble - Analysis of extractant from XAD resin

EXPLOSE.	GW-12	B-JQ08	I 6W-13	A-3008	GW-11	R-1001	- ON 14	A DIGITAL	40000	B-90H	3040.17	A SUITE	- 17.72	N SCHOOL ST	- DW-12	A. Allert	100.00	6-2248	UP-15		THE REAL PROPERTY.	
Contract (CD)	Bureston /	beate	- Administra	Balance	-	2000	<b>Annais</b>	Spanne		1	1	2000				2000			Name of Street,	-	-	-
TELEF TRACES   LEFA-FEF U.S.					·				_								Manager	<b>HEADING</b>		- Semantic	الموسطار	No.
A 6.7.8 HgC00 0.01 I ag	ND	ND	ND	ND	ND	ND	- ND	6.5	ND	ND	ND	4:5	4100									
A.V.S.Hecco DOI ago	ND	NO	ND	ND	0.067	ND	ND	3.2	ND ND	ND ND	ND ND	ND	. ND	ND .	ND	ND_	ND ND	NĐ	ΝĎ	ND	ND.	0.01
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4.7.6+to000 6.1 am	ND	ND	ND	ND	ND	ND	NO	ND	ND:	ND ND		ND	, ND	NO	ND	ND	<u>i ND</u>	ND	ND	NO _	ND	ND
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7A-HCDF 01 ME 7A-HCDF 01 ME 7A-HCDF 01 ME	NO	ND	ND	ND	ND	ND	ND		ND	ND ND	ND ND	NO	I ND	ND	ND	ND	<u>I</u> ND	ND	ND .	ND	ND	NO.
TO TODOS AND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND ND	ND .	NU	NO NO	ND	ND	ND	<u>j ND</u>	ND	ND	ND	L ND	N
<b>松地路 81 居</b>	ND	ND	ND	ND	ND	NÖ	ND	140	ND		ND	ND	ND ND	ND	ND	NO	I ND	ND	ND	ND:	ND	NI
AN-HUCCH 0.1 Inch	ND -	ND	ND	ND	ND	NO.	ND	ND ND	ND	ND ND	ND_	ND	ND	ND N	ND .	ND	ND	ND ND	ND	ND	ND	N
A-PACOF DAG DAG	ND	ND	ND	ND	ND	ND ND	ND ND	ND		ND	ND ND	ND	ND_	ND	ND ND	ND	I ND	ND	ND	ND	NO	l N
A-PACOD DAS AN	ND	ND	ND	ND.	ND	ND	ND ND		ND.	ND	ND	ND .	ND	ND ND	ND	NO	ND	ND	ND	ND	ND "	N
7.8-rucor 0.1 logi	ND	ND	ND	ND	ND	ND	ND	ND ND	ND ND	ND	ND ND	ND ND	ND.	ND (	ND	ND	, ND	ND	ND	ND	. ND	N
TANKOF BI BE	ND	ND	ND	ND ND	NO	ND ND	ND	ND	ND NC	ND	ND	ND:	ND	ND	ND.	ND	ND	ND	ND	ND	ND	N
9-1000	ND[.0072]	0.053	ND(.0094)	ND[,009]	0.11	ND[.045]	0.76	4.7	NDL021	ND ND	ND ND	ND	ND ND	ND	. ND	ND	ND	ND	ON	NHD	ND	NI
G-YCEP G-	ND	ND	ND	ND	ND	ND	ND	0.26	ND ND	ND[.69]	ND[.0006]	ND[.0008]	ND[.011]	ND[.0082]	012	0.078	ND[.0026]	ND[.003]	0.25	0.27	C 046	10
9.001	ND	ND	ND	ND	1.5	ND ND	140		0.23	ND_	ND ND	ND	ND _	ND	ND	0.021	NO NO	ND	ND	NĐ	ND	N
0.604	ND	ND	ND	ND	ND	ND ND	ND	5.4	ND ND	ND NO	ND	ND	ND	ND	0.43	ND	ND	ND	1.4	0.31	014	0
Total TEG	0011	0.053	0.011	0.018	012		0.64	56		FORFE	ND	ND	ND	ND ND	ND	ND	ND	ND	ŅD	ND	ND	N
					4 <u>2 !4</u>	0.039	94	26	0.038	0 071	0.001	0.0012	0.039	0.034	0.13	0.029	0.0041	0.0039	0.25	0.28	0 049	0.0

#### Detection

TEF - Toxicity Equivalent Factor

<u>TEQ.</u> - Based on EPA TEF system with the value for non-detecta equal to DL/2

A - Upper Aquifer

B- Lower Aquifer

Insoluble -Analysis of extractant from 1-Micron filter

Soluble - Analysis of extractant from XAD resin